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Safety Data Sheet

1 IDENTIFICATION

Product identifier

Trade name: Bridgit® Water Soluble Paste Flux

Other means of identification: Inorganic Chloride

SDS # 0019

Recommended use and restriction on use

Recommended use: Metal Soldering Operations

Restrictions on use: No further relevant information available.

Manufacturer/Importer/Supplier/Distributor information

Importer:

Harris Products Group

14 Queensland Rd

Darra, QLD, Australia 4076

(07) 33753670

Safety Data Sheet Questions: sales@hgea.com.au

Website: <http://www.harrisproductsgroup.com.au>

Poisons Information Centre/Helpline (24 hours) Australia 13 11 26

2 HAZARD(S) IDENTIFICATION

GHS classification of the substance/mixture.

Classified according to the Globally Harmonised System of Classification and labelling of Chemicals (GHS) including Work, Health and Safety regulations, Australia.

Classification of the substance or mixture

The product is classified as hazardous according to the Globally Harmonized System (GHS)

EMERGENCY OVERVIEW. This product consists of a yellowish paste this mixture can be irritating, and may damage contaminated tissues (especially after prolonged over-exposures). This product must be substantially preheated before ignition can occur. If involved in a fire, this product may decompose to produce irritating vapours and toxic gases, including hydrogen chloride. This product is not reactive under normal circumstances. Emergency responders must wear the proper personal protective equipment suitable for the situation to which they are responding.

GHS Classification(s)

Health – Eye Irritant: Category 1

Skin corrosion/irritation: Category 1B

Acute Toxicity: Category 4

Specific target organ toxicity, single exposure: Category 3

Label elements

Signal word

DANGER

Hazard pictograms



Hazard Statement(s)

H302	Harmful if swallowed.
H332	Harmful if inhaled
H314	Causes severe skin burns and eye damage

Prevention Statement(s):

P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P271	Use only outdoors or in a well ventilated area.
P270	Do not eat, drink or smoke when using this product.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P264	Wash thoroughly after handling.

Response statement(s):

P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. IF
P304 + P340	INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
P305 + P351 + P338.	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313.	IF exposed or concerned: Get medical advice/ attention
P310	Immediately call a POISON CENTER or doctor/physician
P321	Specific treatment is advised - see first aid instructions.
P363	Wash contaminated clothing before reuse.

Storage Statement(s): Store Locked Up

Disposal Statement(s): Dispose of contents/container in accordance with relevant regulations.

Other Hazards No information provided

Additional information:**Other hazards which do not result in GHS classification:**

Heat rays (infrared radiation) from flame or hot metal can injure eyes. Overexposure to brazing fumes and gases can be hazardous. Read and understand the manufacturer's instructions, Safety Data Sheets and the precautionary labels before using this product.

Hazard description:

WHMIS-symbols: Not hazardous under WHMIS.

Additional information:**Other hazards which do not result in GHS classification:**

Heat rays (infrared radiation) from flame or hot metal can injure eyes. Overexposure to brazing fumes and gases can be hazardous. Read and understand the manufacturer's instructions, Safety Data Sheets and the precautionary labels before using this product.

3 Composition/information on ingredients**Chemical characterization: Mixtures**

Description: Mixture: consisting of the following components.

Sustances/Mixtures		
CAS	Ingredient	Proportion
12125-02-9	Ammonium Chloride	5%
Not Established	Surfactant Blend	Not Established
Not Established	Paraffinic Hydrocarbons	Not Established

Additional information:

For the listed ingredient(s), the identity and exact percentage(s) are being withheld as a trade secret.

Composition comments:

The term “Dangerous Components” should be interpreted as a term defined in Hazard Communication standards and does not necessarily imply the existence of a hazard. The product may contain additional nonhazardous ingredients or may form additional compounds under the condition of use. Refer to Sections 2 and 8 for more information.

4 First-aid measures

Description of first aid measures

General information: EMERGENCY OVERVIEW. This product consists of a yellowish paste this mixture can be irritating, and may damage contaminated tissues (especially after prolonged over-exposures). This product must be substantially preheated before ignition can occur. If involved in a fire, this product may decompose to produce irritating vapours and toxic gases, including hydrogen chloride. This product is not reactive under normal circumstances. Emergency responders must wear the proper personal protective equipment suitable for the situation to which they are responding.

Inhalation:

Irritation of the upper respiratory track. Subject that was over exposed should be moved to a fresh air area.

Skin contact:

Can cause dermatitis. Immediately wash skin with plenty of soap and water for at least 15 minutes.

Eye contact:

Contact with the eyes is an irritant, flush eye for a minimum of 15 minutes.

Ingestion:

For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

Information for doctor: Treat Symptomatically

Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Danger

Brazing hazards are complex and may include physical and health hazards such as but not limited to infrared radiation from flame or hot metal, physical strains, thermal burns due to hot metal or spatter and potential health effects of overexposure to brazing fume or dust. Refer to Section 11 for more information.

5 Fire-fighting measures

Extinguishing media

Use an extinguishing agent suitable for the surrounding fire. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO₂). Halons.

Special hazards arising from the substance or mixture

Irritating and toxic gases or fumes may be released during a fire. Product may produce a floating fire.

Ammonia. Hydrogen Chloride (HCl). Various organic fumes.

Advice for firefighters

Move containers from fire area if you can do so without risk. Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

Additional information:

This product must be substantially preheated before ignition can occur. If involved in a fire, this product may decompose to produce irritating vapours and toxic gases, including hydrogen chloride and ammonia.

Read and understand the Work Safe Australia Code of Practice on Welding Processes and “Standard for Fire Prevention During Welding, Cutting and Other Hot Work” before using this product. Section 274 of the Work Health and Safety Act (the WHS Act.)

6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Wear appropriate protective equipment and clothing during clean-up. Local authorities should be advised if significant spillages cannot be contained.

Environmental precautions:

Avoid discharge into drains, water courses or onto the ground.

Methods and material for containment and cleaning up:

This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Use water spray to reduce vapours or divert vapour cloud drift. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

Handling:

Precautions for safe handling

Provide adequate ventilation. Do not ingest. Do not breathe mist or vapour. Do not get this material in contact with eyes. Do not get this material in contact with skin. Do not get this material on clothing. When using do not eat or drink. Avoid prolonged exposure. Wear appropriate personal protective equipment. Wash thoroughly after handling. Wash contaminated clothing before reuse. Avoid release to the environment. Observe good industrial hygiene practices. Read and understand the manufacturer's instruction and the precautionary label on the product. See the Australian Standard - AS 1674.1 – 1997 – Reconfirmed 2016. Safety in Welding and Allied Processes Australia.

Conditions for safe storage, including any incompatibilities

Storage:

Store locked up. Store in corrosive resistant container with a resistant inner liner. Keep container tightly closed. Store in a well-ventilated place. Keep in cool, dry location far from heat source and flame. Keep out of the reach of children. Store away from incompatible materials (see Section 10 of the SDS).

Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

Control parameters

Exposure Guidelines:

Refer to the Safe Environments risk management document – Welding Fume -

<http://www.safeenvironments.com.au/welding-fume/> The exposure standard refers to the publication by Work Safe Australia “Workplace Exposure Standard for Airborne Contaminants” with the Date of Effect being 22 December 2011. Work Safe Australia note that “exposure standards do not represent a fine dividing line between a healthy and unhealthy work environment. Natural biological variation and the range of individual susceptibilities mean that a small number of people might experience adverse health effects below the exposure standard.

The American Governmental Congress of Industrial Hygienists (ACGIH) however recommends a Threshold Limit Value (TLV) Time Weighted Average (TWA) of 5 mg/m³ for welding fume, on the assumption that there are no highly toxic constituents.; However, in Australia, there is no specific exposure standard for welding fume This is due to the fume being a combination of the metals and filler material being molten together along with cleaning and fluxing agents present. Each metal or material within the process of welding will generally have its own exposure standard.

Exposure Standards					
CAS	Ingredient	TWA ppm	TWA mg/m ³	STEL ppm	STEL mg/m ³
12125-02-9	Ammonium Chloride (Fume)		10		20

Reference: ACGIH Biological Exposure Indices

Refer to Worksafe Australia for standards:

http://www.safeworkaustralia.gov.au/sites/SWA/about/Publications/Documents/639/Workplace_Exposure_Standards_for_Airborne_Contaminants.pdf

Exposure controls

Personal protective equipment:

General protective and hygienic measures:

No biological exposure limits noted for the ingredient(s).

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Ensure that eyewash stations and safety showers are proximal to the work-station location.

Engineering controls: No further relevant information available.

Ventilation

Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain vapour levels below the recommended exposure standard.

Breathing equipment:



Where an inhalation risk exists, wear a Class P2 (Metal fume) respirator. If using product in a confined area, wear an Air-line respirator.

Protection of hands:



Wear nitrile or neoprene gloves for routine industrial use. Use triple gloves for spill response.

Eye protection:

Wear safety glasses with side shields (or goggles). When these products are used in conjunction with soldering, it is recommended that safety glasses, goggles, or face-shield with filter lens of appropriate shade number (per ANSI Z49.1-1988, "Safety in Welding and Cutting") be worn.

Body protection: Protective work clothing**9 Physical and chemical properties****Information on basic physical and chemical properties****General Information**

Appearance	Yellow Paste	Physical State	Liquid
Odour	Petroleum Odour	Flammability	Not Available
Odour Threshold	Not Available	Flash Point	Not Available
pH	Not Applicable	Auto Igniting	Not Available
Melting point/range	Not Available	Solubility water	Near complete
Vapour Pressure, mmHg@980°C	< 1mm Hg	Flash Point	250 ⁰ C
Vapour Density	Not Available	Density at 20°C (68°F)	Not Applicable
Boiling Point & boiling range	60 ⁰ C	Evaporation Rate	<1 (butyl acetate = 1)
Freezing/Melting Point	Not Available	Specific Gravity @200C (water = 1)	Not Available

10 Stability and reactivity

Reactivity: The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability: Stable under normal temperatures and pressures and conditions of storage.

Possibility of hazardous reactions

Polymerization is not expected to occur.

Conditions to avoid: Uncontrolled exposure to extreme temperatures, incompatible materials.

Incompatible materials: Strong acids. Strong bases. Strong oxidizing agents. Sulphides. Halogens.

Hazardous decomposition products: Ammonia. Hydrogen chloride. Chlorine. Hydrocarbons.

Brazing fumes and gases cannot be classified simply. The composition and products: quantity of both are dependent upon the metal being joined, the process, procedure and filler metals and flux used. Other conditions which also influence the composition and quantity of the fumes and gases to which workers may be exposed include: coatings on the metal being joined (such as paint, plating, or galvanizing), the number of operators and the volume of the worker area, the quality and amount of ventilation, the position of the operator's head with respect to the fume and fumes from chemical fluxes used in some brazing operations. When the wire or rod is consumed, the fume and gas decomposition products generated are different in percent and form from the ingredients listed in Section 3. Decomposition products of normal operation

include those originating from the volatilization, reaction, or oxidation of the materials shown in Section 3, plus those from the base metal and coating, etc., as noted above.

11 Toxicological information

Toxicity				
CAS	Ingredient	Oral Toxicity LD50	Intravenous Toxicity LD50	Inhalation Toxicity LD50
12125-02-9	Ammonium Chloride Fume	1300mg/kg Mouse	30 mg/kg Rat	

Information on toxicological effects:

Acute toxicity:

Harmful if swallowed. Harmful if inhaled. Causes severe skin burns and eye damage. Prolonged inhalation may be harmful. Liver and kidney effects are only expected to occur if exposure concentrations are very high.

Skin Contact:

Causes severe skin burns. Prolonged skin contact may cause dermatitis.

Eye Contact:

Causes serious eye damage.

Respiratory sensitisation:

This product is not expected to cause skin sensitisation.

Aspiration:

Not a respiratory sensitiser.

Inhalation:

Harmful if inhaled. May cause respiratory tract irritation. Prolonged inhalation may be harmful.

Carcinogenicity:

Welding fume is classified as possibly carcinogenic to humans (IARC Group 2B).

STOT – single exposure:

May cause irritation of respiratory tract.

STOT – repeated exposure:

Not classified

12 Ecological information

Ingredient	Result	Species	Exposure
12125-02-9 Ammonium Chloride Fume	LC50 109 mg/l	Fish	48 h

Ecotoxicity: Limited ecotoxicity data was available for this product at the time this report was prepared.

Ensure appropriate measures are taken to prevent this product from entering the environment.

Persistence and Degradability: No data is available on the degradability of this product

Bioaccumulative Potential: No data is available on the degradability of this product

Mobility in soil: No data is available on the degradability of this product

Other adverse effects: No data is available on the degradability of this product

13 Disposal considerations

Waste treatment methods

Recommendation:

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Uncleaned packagings: Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

Recommendation: Disposal must be made according to official regulations.

14 Transport Information

This product is not classed as hazardous.

UN-Number DOT, ADR, ADN, IMDG, IATA	Not Regulated
UN proper shipping name DOT, ADR, ADN, IMDG, IATA	Not Regulated
Transport hazard class(es) DOT, ADR, ADN, IMDG, IATA Class	Not Regulated
Packing group DOT, ADR, IMDG, IATA	Not Regulated
Environmental hazards: Marine pollutant:	No
Special precautions for user	Not applicable.
Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
UN "Model Regulation":	Not regulated.

15 Regulatory information

Product Name: Bridgit® Water Soluble Paste Flux

Safety, health and environmental regulations/legislation specific for the substance or mixture:

Poison Schedule:

Classified as a Schedule 6 (S6) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications:

Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Refer to the Australian Inventory of Chemical Substances – AICS at <https://www.nicnas.gov.au/chemicals-on-AICS#main>

Poison schedule: Classified as a Schedule 6 (S6) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP). <https://www.legislation.gov.au/Details/F2016L01638>

Classifications: Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

16 Other information

References

Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice

Standard for the Uniform Scheduling of Medicines and Poisons

Australian Code for the Transport of Dangerous Goods by Road & Rail.

Modell Work Health and Safety Regulations, Schedule 10: Prohibited carcinogens, restricted carcinogens and restricted hazardous chemicals.

Workplace exposure standards for airborne contaminants, Safe work, Australia

American Conference of Industrial Hygienists (ACGIH)

Globally Harmonised System of classification and labelling of chemicals.

WELDING (1): Due to the diversity of welding techniques, processes, materials used, nature of the surface being welded and the presence of contaminants, the fumes & gases associated with welding will vary in composition and quantity. When assessing a welding process, the toxic fumes generated may not only be associated with the parent metal, filler wire or electrode. The welding/cutting arc may generate nitrogen oxides, carbon monoxide & other gases, whilst UV radiation emitted from some arcs generates ozone. Ozone may irritate mucous membranes and cause pulmonary oedema & haemorrhage. Shielding gases (e.g. carbon dioxide and inert gases i.e. argon and helium) in high concentrations, in confined spaces, may reduce oxygen in the atmosphere to dangerous levels, resulting in possible asphyxiation.

WELDING (2): In addition to complying with individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet should not exceed 5 mg/m³ (unless otherwise classified) when collected in accordance with Australian Standard AS 3853.1: Fume from welding and allied processes - Guide to methods for the sampling and analysis of particulate matter and AS 3853.2: Fume from welding and allied processes - Guide to methods for the sampling and analysis of gases. Airway irritation and metal fume fever are the most common acute effects from welding fumes. Reported to cause reduced sperm quality in welders.

WELDING (3): Other gases and fumes associated with welding processes include: Inert shielding gases (e.g. argon, carbon dioxide, helium) which may reduce the atmospheric oxygen content in poorly ventilated areas. UV-radiation and Infra-Red radiation may decompose chlorinated degreasing agents to form highly toxic and irritating phosgene gas. This may occur if a metal has been degreased but inadequately dried or when vapours from a nearby degreasing bath enter the welding zone.

WELDING (4): Welding fumes may contain a wide variety of chemical contaminants, including oxides and salts of metals and other compounds which may be generated from electrodes, filler wire, flux materials and from the welded material (e.g. painted surfaces). Welding stainless-steel and its alloys generates nickel and chromium (VI) compounds. Welding fumes are retained in the lungs. Sparingly soluble compounds may be released slowly from the lungs. Welding fume is classified as possibly carcinogenic to humans (IARC Group 2B).

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

Disclaimer:

We urge each end user and recipient of this SDS to study it carefully. If necessary, consult an industrial hygienist or other expert to understand this information and safeguard the environment and protect workers from potential hazards associated with the handling or use of this product. Harris Products Group cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to

ensure safe conditions for use, handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

WARNING: PRODUCT COMPONENTS PRESENT HEALTH AND SAFETY HAZARDS. READ AND UNDERSTAND THIS MATERIAL SAFETY DATA SHEET (M.S.DS.). ALSO, FOLLOW YOUR EMPLOYER'S SAFETY PRACTICES.

The information contained herein relates only to the specific product. If the product is combined with other materials, all component properties must be considered. **BE SURE TO CONSULT THE LATEST VERSION OF THE MSDS. MATERIAL SAFETY DATA SHEETS ARE AVAILABLE FROM HARRIS PRODUCTS GROUP** Harris Products Group, HGE PTY LTD, Brisbane | Melbourne | Perth | New Zealand, 14 Queensland Rd, Darra, QLD 4076, Phone: (07) 3375 3670 | Fax: (07) 3375 3620, Email: sales@hgea.com.au, www.harrisproductsgroup.com.au,

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[End of SDS]