

# Revised on 10/02/2022

## **Safety Data Sheet**

### 1 IDENTIFICATION

**Product identifier** 

Trade name: Stainless Steel Wire or Rods and \*\*Super Missileweld Tig and 99T

<u>Listed in Section 3 under Chemical Composition</u>
Other means of identification: Metal Alloys

**SDS** # 0108

Recommended use and restriction on use

Recommended use: Metal Welding

**Restrictions on use:** No further relevant information available.

Manufacturer/Importer/Supplier/Distributor information

Importer:

Harris Products Group 14 Queensland Rd Darra, QLD, Australia 4076 (07) 33753670

Safety Data Sheet Questions: <a href="mailto:sales@hgea.com.au">sales@hgea.com.au</a>
Website: <a href="mailto:http://www.harrisproductsgroup.com.au">http://www.harrisproductsgroup.com.au</a>

Poisons Information Centre/Helpline (24 hours) Australia 13 11 26

## 2 HAZARD(S) IDENTIFICATION

GHS classification of the substance/mixture.

Classified according to the Globally Harmonised System of Classification and labelling of Chemicals (GHS) including Work, Health and Safety regulations, Australia.

## Classification of the substance or mixture

Stainless Steel is considered as "article" and not hazardous in its solid form. However certain process such as cutting, milling, grinding, melting and welding could result in emission of some hazardous material. The GHS Classification below pertains to these emitted products during these processes.

**EMERGENCY OVERVIEW:** These products consist of solid metal rods that are odourless. There are no immediate health hazards associated with these products. The Nickel and Chromium components of some of these products are suspect carcinogens. These products are not flammable nor reactive. If involved in a fire, these products may generate irritating iron fumes, a variety of iron compounds, carbon dioxide, carbon monoxide, and metal oxides. Emergency responders must wear personal protective equipment suitable for the situation to which they are responding.

GHS Classification(s) Acute Tox. 4 (Oral)

Skin Sens. 1 Carc. 1B Aquatic Acute: 1

Aquatic Acute: 1
Aquatic Chronic: 3

### **Label elements**







Danger

Signal word

**Hazard Statements:** 

H302 - Harmful if swallowed

H317 - May cause an allergic skin reaction

H350 - May cause cancer

H372 - Causes damage to organs through prolonged or repeated exposure

H400 - Very toxic to aquatic life

H412 - Harmful to aquatic life with long lasting effects

### **Precautionary Statements:**

P201 - Obtain special instructions before use

P202 - Do not handle until all safety precautions have been read and understood

P260 - Do not breathe dust/fume/gas/mist/vapours/spray P261 - Avoid breathing

dust/fume/gas/mist/vapours/spray P264 - Wash thoroughly after handling

P270 - Do not eat, drink or smoke when using this product

P272 - Contaminated work clothing should not be allowed in the workplace

P273 - Avoid release to the environment

P280 - Wear protective gloves/protective clothing/eye protection/face protection

P301+P312 - IF SWALLOWED: call a POISON CENTER or doctor/physician if you feel unwell

P302+P352 - IF ON SKIN: Wash with plenty of soap and water

P308+P313 - IF exposed or concerned: Get medical advice/attention

P314 - Get medical advice and attention if you feel unwell P321 - Specific treatment (see label)

P330 - If swallowed, rinse mouth

P333+P313 - If skin irritation or rash occurs: Get medical advice/attention

P362+P364 - Take off contaminated clothing and wash it before reuse

Storage Statement(s): P405 - Store locked up

Disposal Statement(s):

P501 - Dispose of contents/container in accordance with

Unknown Acute Toxicity Not available

Other Hazards No information provided

# 3 Composition/information on ingredients

**Chemical characterization: Mixtures** 

**Description:** Mixture: consisting of the following components.

Class Product Name	C Carbon 7440-44-0	Cr Chromium 7440-47-3	Ni Nickel, elemental metal 7440-02-0	Mo Molybdenum 7439-98-7	Manganese (exposure linits are for elemental, in- organic compounds and fume	Si Silicon 7440-21-3	Cu Copper 7440-50-8	Fe Iron exposure limits are for iron oxide dust 7439-96-5
99T		-	Balance	-	7439-96-5 0.50	-	-	-
3SMW **	0.20	35.00	25.00	3.00	2.50	1.00	(c)	Balance
ER308	0.08	19.5-22.0	9.0-11.0	0.75	1.0-2.5	0.30-0.65	0.75	Balance
ER308H	0.06	19.5	10.0	(#)	0.70-1.0	0.70	0.75	Balance
ER308L	0.03	19.5-22.0	9.0-11.0	0.75	1.0-2.5	0.30-0.65	0.75	Balance
ER308LSi	0.03	19.5-22.0	9.0-11.0	0.75	1.0-2.5	0.65-1.00	0.75	Balance
ER309	0.12	23.0-25.0	12.0-14.0	0.75	1.0-2.5	0.30-0.65	0.75	Balance
ER309L	0.03	23.0-25.0	12.0-14.0	0.75	1.0-2.5	0.30-0.65	0.75	Balance
ER309LSi	0.03	23.0-25.0	12.0-14.0	0.75	1.0-2.5	0.65-1.00	0.75	Balance
ER310	0.08-0.15	25.0-28.0	20.0-22.5	0.75	1.0-2.5	0.30-0.65	0.75	Balance
ER312	0.12	28.0-32.0	8.0-10.5	0.75	1.0-2.5	0.30-0.65	0.75	Balance
ER316	0.08	18.0-20.0	11.0-14.0	2.0-3.0	1.0-2.5	0.30-0.65	0.75	Balance
ER316H	0.08	18.0-20.0	11.0-14.0	2.0-3.0	0.05-2.0	0.50-1.0	0.75	Balance
ER316L	0.03	18.0-20.0	11.0-14.0	2.0-3.0	1.0-2.5	0.30-0.65	0.75	Balance
ER316LSi	0.03	18.0-20.0	11.0-14.0	2.0-3.0	1.0-2.5	0.65-1.00	0.75	Balance
ER317L	0.03	18.5-20.5	13.0-15.0	3.0-4.0	1.0-2.5	0.30-0.65	0.75	Balance
ER330	0.03	15.0-20.0	32.0-37.0	-	1.5-3.0	0.25-0.50	0.75	Balance
ER347 (a)	0.08	19.0-21.5	9.0-11.0	0.75	1.0-2.0	0.30-0.65	0.75	Balance
ER410	0.12	11.5-13.5	0.6	0.75	0.6	0.5	0.75	Balance
ER420	0.25 - 0.40	12.0 – 14.0	0.60	0.75	0.60	0.50	0.75	Balance
ER630 (b)	0.05	16.0-16.75	4.5-5.0	0.75	0.25-0.75	0.75	3.25-4.00	Balance
Sing	Single values are maximums, P and S = 0.30% max. each , a: Cb(Nb)+Ta = 10XC min./1.0 max. , b= Cb(Nb)+Ta 0.15-0.30 c =							

Single values are maximums, P and S = 0.30% max. each , a: Cb(Nb)+1a = 10XC min./1.0 max. , b= Cb(Nb)+1a 0.15-0.30

Ti, Ta & Cb = 1.50 max each

**SYMPTOMS OF OVER-EXPOSURE BY ROUTE OF EXPOSURE:** During welding operations, the most significant route of over-exposure is via inhalation of fumes.

**TARGET ORGANS**: For fumes: **ACUTE**: Skin, eyes, respiratory system. CHRONIC: Skin, respiratory system, pancreas and liver.

### **Additional information:**

For the listed ingredient(s), the identity and exact percentage(s) are being withheld as a trade secret.

#### **Composition comments:**

The term "Dangerous Components" should be interpreted as a term defined in Hazard Communication standards and does not necessarily imply the existence of a hazard. The product may contain additional nonhazardous ingredients or may form additional compounds under the condition of use. Refer to Sections 2 and 8 for more information.

## 4 First-aid measures

### **Description of first aid measures**

Victims of chemical exposure must be taken for medical attention. Rescuers should be taken for medical attention, if necessary. Take a copy of label and MSDS to health professional with victim.

**SKIN EXPOSURE:** If fumes generated by welding operations involving these products contaminate the skin, begin decontamination with running water. If molten material contaminates the skin, immediately begin decontamination with cold, running water. Minimum flushing is for 15 minutes. Victim must seek medical attention if any adverse reaction occurs.

**EYE EXPOSURE:** If fumes generated by welding operations involving these products enter the eyes, open victim's eyes while under gently running water. Use sufficient force to open eyelids. Have victim "roll" eyes. Minimum flushing is for 15 minutes. Victim must seek immediate medical attention.

**INHALATION:** If fumes generated by welding operations involving these products are inhaled, remove victim to fresh air. If necessary, use artificial respiration to support vital functions.

**INGESTION:** If swallowed call physician immediately! Do not induce vomiting unless directed by medical personnel. Rinse mouth with water if person is conscious. Never give fluids or induce vomiting if person is unconscious, having convulsions, or not breathing.

**MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE:** Skin, respiratory, pancreas, and liver disorders may be aggravated by prolonged over-exposures to the dusts or fumes generated by these products.

**RECOMMENDATIONS TO PHYSICIANS:** Treat symptoms and eliminate overexposure.

### 5 Fire-fighting measures

#### **Extinguishing media**

Water spray, Halon, Dry Chemical, Carbon Dioxide, Foam or any ABC class.

## Special hazards arising from the substance or mixture

None – not flammable.

**Unusual fire and explosion hazards:** When involved in a fire, these products may decompose and produce iron fumes, a variety of nickel, iron, copper and a variety of metal compounds and metal oxides. The hot material can present a significant thermal hazard to firefighters.

### **Additional information:**

Read and understand the Work Safe Australia Code of Practice on Welding Processes and "Standard for Fire Prevention During Welding, Cutting and Other Hot Work" before using this product. Section 274 of the Work Health and Safety Act (the WHS Act.)

## 6 Accidental release measures

### Personal precautions, protective equipment and emergency procedures

These products are solid metal rods, with no spill or leak hazards.

#### **Environmental precautions:**

Avoid discharge into drains, water courses or onto the ground.

### Methods and material for containment and cleaning up:

These products are solid metal rods, with no spill or leak hazards.

### Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

# 7 Handling and storage

#### Handling:

#### Precautions for safe handling

Do not eat or drink while handling these products. Use ventilation and other engineering controls to minimize potential exposure to these products. All employees who handle this material should be trained to handle it safely. Use in a properly ventilated location. Avoid breathing fumes of these products during welding or brazing operations. Read and understand the manufacturer's instruction and the precautionary label on the product. See the Australian Standard - AS 1674.1 – 1997 – Reconfirmed 2016. Safety in Welding and Allied Processes Australia.

## Conditions for safe storage, including any incompatibilities

#### Storage:

All employees who handle these products should be trained to handle it safely. Use in a well-ventilated location. Avoid breathing fumes of these products during welding operations. Open containers on a stable surface. Packages of these products must be properly labelled.

**Specific end use(s)** No further relevant information available.

## 8 Exposure controls/personal protection

## **Control parameters**

## **Exposure Guidelines:**

Refer to the Safe Environments risk management document – Welding Fume -

http://www.safeenvironments.com.au/welding-fume/ The exposure standard refers to the publication by Work Safe Australia "Workplace Exposure Standard for Airborne Contaminants" with the Date of Effect being 22 December 2011. Work Safe Australia note that "exposure standards do not represent a fine dividing line between a healthy and unhealthy work environment. Natural biological variation and the range of individual susceptibilities mean that a small number of people might experience adverse health effects below the exposure standard.

Hazard Classification for Chemical Composition						
CAS	Ingredient	TWA ppm	TWA mg/m <sup>3</sup>	STEL ppm	STEL mg/m <sup>3</sup>	
7439-89-6	Iron (exposure limits are for iron oxide dust and fume		10			
7439-96-5	Manganese (exposure limits are for Manganese, elemental, inorganic compounds, and fume, as Mn)		1		3	
7440-21-3	Silicon		10			
7439-98-7	Molybdenum		10			

CAS	Ingredient	TWA ppm	TWA mg/m <sup>3</sup>	STEL ppm	STEL mg/m <sup>3</sup>
7440-03-1	Niobium	NE			
7723-14-0	Phosphorus		0.1		
7704-34-9	Sulphur	NE			
7440-44-0	Carbon (exposure limits are for Particles Not Otherwise Specified)		10		
7440-50-8	Copper (exposure limits are for "Copper fume, as Cu")		0.2		
7440-47-3	Chromium (Chromium, metal)		0.5		
7440-02-0	Nickel (exposure limits are for Nickel, elemental metal)		1 Carc.2		

Reference: ACGIH Biological Exposure Indices Refer to Worksafe Australia for standards:

http://www.safeworkaustralia.gov.au/sites/SWA/about/Publications/Documents/639/Workplace\_Exposure\_S tandards for Airborne Contaminants.pdf

### **Exposure controls**

#### Personal protective equipment:

# General protective and hygienic measures:

No biological exposure limits noted for the ingredient(s).

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Ensure that eyewash stations and safety showers are proximal to the work-station location.

**Engineering controls:** No further relevant information available.

#### Ventilation

Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain vapour levels below the recommended exposure standard.

# **Breathing equipment:**



Where an inhalation risk exists, wear a Class P2 (Metal fume) respirator. If using product in a confined area, wear an Air-line respirator.

## **Protection of hands:**



Wear welding gloves for routine industrial use.

### Eye protection:



Wear safety glasses with side shields (or goggles). When these products are used for welding, it is recommended that safety glasses, goggles, or face-shield with filter lens of appropriate shade number (per ANSI Z49.1-1988, "Safety in Welding and Cutting") be worn.

**Body protection:** Protective work clothing





## 9 Physical and chemical properties

Information on basic physical and chemical properties: The following information is for elemental aluminium.

#### General Information

General information							
PRODUCT							
Appearance - Product	Solid Rods with metallic lustre	Physical State - Product	Solid				
Odour - Product	Odourless	Odour Threshold	Not Available				
ELEMENTAL ALUMINIUM.	ELEMENTAL ALUMINIUM.						
Flammability	Not Available	Flash Point	Not Available				
рН	Not Applicable	Auto Igniting	Not Available				
Melting point/range	1535°C	Solubility water	Insoluble				
Vapour Pressure, mmHg@1284°C	Not Available						
Vapour Density	Not applicable	Density at 20°C (68°F)	Not Applicable				
Boiling Point & boiling range	3000°C	<b>Evaporation Rate</b>	Not Available				
Freezing/Melting Point	1535°C	Specific Gravity (water = 1)	7.86				

# 10 Stability and reactivity

Stability: Stable.

**Decomposition Products**: Aluminium compounds and metal oxides.

**NOTE:** The composition and quality of welding fumes and gases are dependent upon the metal being welded, the process, the procedure, and the electrodes used. Other conditions that could also influence the composition and quantity of fumes and gases to which workers may be exposed include the following: any coatings on metal being welded (e.g. paint, plating, or galvanizing), the number of welders and the volume of the work area, the quality of ventilation, the position of the welder's head with respect to the fume plume, and the presence of other contaminates in the atmosphere. When the electrode is consumed, the fume and gas decomposition products generated are different in percent and form from the ingredients listed in Section 2 (Composition and Information on Ingredients). Fume and gas decomposition products, and not the ingredients in the electrode, are important. Concentration of the given fume or gas component may decrease or increase by many times the original concentration. New compounds in the electrode may form. Decomposition products of normal operations include not only those originating from volatilization, reaction, or oxidation of the product's components but also those from base metals and any coating (as noted previously). The best method to determine the actual composition of generated fumes and gases is to take an air sample from inside the welder's helmet if worn or in breathing zone. For additional information, refer to the American Welding Society Publication, "Fumes and Gases in the Welding Environment".

**Materials with which substance is incompatible:** Strong acids, strong oxidizers, halogens, phosphorous.

Hazardous polymerization: Will not occur.

Conditions to avoid: Avoid uncontrolled exposure to extreme temperatures and incompatible materials.

# 11 Toxicological information

## Information on toxicological effects:

**Toxicity data:** Presented below are toxicological data available for the components of these products present in concentration greater than 1%.

CAS	Name	Oral Toxicity LD50	Intravenous Toxicity	Inhalation
			LD50	Toxicity LD50
7439-89-6	Iron	Rat 30 mg/kg		
	(exposure limits are for iron	Guinea Pig 20		
	oxide dust and fume	mg/kg		
7439-96-5	Manganese			
	(exposure limits are for			
	Manganese, elemental,	9 mg/kg Rat		
	inorganic compounds, and			
	fume, as Mn)			
7440-21-3	Silicon	Rat 3160mg/kg		
7439-98-7	Molybdenum	NE		
7440-03-1	Niobium	Mouse >10mg/kg		
		Rat >10mg/kg		
7723-14-0	Phosphorus	Mouse 4.82mg/kg		
		Rat 3.03mg/kg		
7704-34-9	Sulphur	Rat 8.43mg/kg		
7440-44-0	Carbon			
	(exposure limits are for		Dat 440ma //.a	
	Particles Not Otherwise		Rat 440mg/kg	
	Specified)			
7440-50-8	Copper	0.12mg/kg	3.5mg/kg Mouse	
	(exposure limits are for	Human		
	"Copper fume, as Cu")			
7440-47-3	Chromium	Dat 27 Fm = /!:-		
	(Chromium, metal)	Rat 27.5mg/kg		
7440-02-0	Nickel			
	(exposure limits are for	Rat 250mg/kg		
	Nickel, elemental metal)			

Mutagenicity: These products are not reported to produce mutagenic effects in humans.

**Embryo toxicity:** These products are not reported to produce embryotoxic effects in humans.

**Teratogenicity:** These products are not reported to cause teratogenic effects in humans. Clinical studies on test animals exposed to relatively high doses of the Copper component of some of these products indicate teratogenic effects. Reproductive Toxicity: These products are not reported to cause reproductive effects in humans. Clinical studies on test animals exposed to relatively high doses of the Copper and Titanium components of some of these products indicate adverse reproductive effects.

# 12 Ecological information

These products are not expected to cause adverse effects on aquatic life.

**Ecological data:** Presented below are ecological data available for the components of these products present in concentration greater than 1%.

CAS	Name	Result LC50	Species	Exposure
7439-89-6	Iron	NA		
	(exposure limits are for iron oxide dust and			
	fume			
7439-96-5	Manganese	>3.6mg/L	Fish	96 Hours
	(exposure limits are for Manganese,	> 1.6mg/L	Crustacea	48 Hours
	elemental, inorganic compounds, and fume,	2.8mg/L	Algae	48 Hours
	as Mn)			
7440-21-3	Silicon	NA		
7439-98-7	Molybdenum	NA		
7440-03-1	Niobium	NA		
7723-14-0	Phosphorus	>100 mg/L	Daphnia	48 Hours
7704-34-9	Sulphur	>100 mg/L	Fish	96 Hours
7440-44-0	Carbon			
	(exposure limits are for Particles Not			
	Otherwise Specified)			
7440-50-8	Copper	58 mg/L	Fish	96 Hours
	(exposure limits are for "Copper fume, as Cu")			
7440-47-3	Chromium	14.3 mg/L	Carp	96 Hours
	(Chromium, metal)			
7440-02-0	Nickel	1 mg/L	Daphnia	948 Hours
	(exposure limits are for Nickel, elemental			
	metal)			

**Environmental stability:** The components of these products occur naturally in the environment and are expected to persist in the environment for an extended period of time. Components of these products will react with water and air to form a variety of stable metal oxides.

Effect of material on plants or animals: NA

# 13 Disposal considerations

## Waste treatment methods

## **Recommendation:**

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Uncleaned packagings:** Empty containers should be taken to an approved waste handling site for recycling or disposal

**Recommendation:** Disposal must be made according to official regulations.

## 14 Transport Information

This product is not classed as hazardous.

UN-Number	Not Regulated
DOT, ADR, ADN, IMDG, IATA	
UN proper shipping name	Not Regulated
DOT, ADR, ADN, IMDG, IATA	
Transport hazard class(es)	Not Regulated
DOT, ADR, ADN, IMDG, IATA	
Class	
Packing group	Not Regulated
DOT, ADR, IMDG, IATA	
Environmental hazards:	No
Marine pollutant:	
Special precautions for user	Not applicable.

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
UN "Model Regulation":	Not regulated.

# 15 Regulatory information

Product Name: Stainless Steel Wire or Rods and \*\*Super Missileweld Tig and 99T

Safety, health and environmental regulations/legislation specific for the substance or mixture: Poison Schedule:

Classified as a Schedule 6 (S6) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP). Classifications:

Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Refer to the Australian Inventory of Chemical Substances – AICS at <a href="https://www.nicnas.gov.au/chemicals-on-AICS#main">https://www.nicnas.gov.au/chemicals-on-AICS#main</a>

**Poison schedule:** Classified as a Schedule 6 (S6) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP). <a href="https://www.legislation.gov.au/Details/F2016L01638">https://www.legislation.gov.au/Details/F2016L01638</a>

**Classifications:** Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

### 16 Other information

#### References

Preparation of Safety Data Sheets for Hazardous Chemicals Codie of Practice

Standard for the Uniform Scheduling of Medicines and Poisons

Australian Code for the Transport of Dangerous Goods by Road & Rail.

Modell Work Health and Safety Regulations, Schedule 10: Prohibited carcinogens, restricted carcinogens and restricted hazardous chemicals.

Workplace exposure standards for airborne contaminants, Safe work, Australia

American Conference of Industrial Hygienists (ACGIIH)

Globally Harmonised System of classification and labelling of chemicals.

**WELDING (1):** Due to the diversity of welding techniques, processes, materials used, nature of the surface being welded and the presence of contaminants, the fumes & gases associated with welding will vary in composition and quantity. When assessing a welding process, the toxic fumes generated may not only be associated with the parent metal, filler wire or electrode. The welding/cutting arc may generate nitrogen oxides, carbon monoxide & other gases, whilst UV radiation emitted from some arcs generates ozone. Ozone may irritate mucous membranes and cause pulmonary oedema & haemorrhage. Shielding gases (e.g. carbon dioxide and inert gases i.e. argon and helium) in high concentrations, in confined spaces, may reduce oxygen in the atmosphere to dangerous levels, resulting in possible asphyxiation.

**WELDING (2)**: In addition to complying with individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet should not exceed 5 mg/m³ ( unless otherwise classified) when collected in accordance with Australian Standard AS 3853.1: Fume from welding and allied processes - Guide to methods for the sampling and analysis of particulate matter and AS 3853.2: Fume from welding and allied processes - Guide to methods for the sampling and analysis of gases. Airway irritation and metal fume fever are the most common acute effects from welding fumes. Reported to cause reduced sperm quality in welders.

**WELDING (3):** Other gases and fumes associated with welding processes include: Inert shielding gases (e.g. argon, carbon dioxide, helium) which may reduce the atmospheric oxygen content in poorly ventilated areas. UV-radiation and Infra-Red radiation may decompose chlorinated degreasing agents to form highly toxic and irritating phosgene gas. This may occur if a metal has been degreased but inadequately dried or when vapours from a nearby degreasing bath enter the welding zone.

**WELDING (4):** Welding fumes may contain a wide variety of chemical contaminants, including oxides and salts of metals and other compounds which may be generated from electrodes, filler wire, flux materials and from the welded material (e.g. painted surfaces). Welding stainless-steel and its alloys generates nickel and chromium (VI) compounds. Welding fumes are retained in the lungs. Sparingly soluble compounds may be released slowly from the lungs. Welding fume is classified as possibly carcinogenic to humans (IARC Group 2B).

#### PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

#### Disclaimer:

We urge each end user and recipient of this SDS to study it carefully. If necessary, consult an industrial hygienist or other expert to understand this information and safeguard the environment and protect workers from potential hazards associated with the handling or use of this product.

Harris Products Group cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for use, handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

WARNING: PRODUCT COMPONENTS PRESENT HEALTH AND SAFETY HAZARDS. READ AND UNDERSTAND THIS MATERIAL SAFETY DATA SHEET (M.S.DS.). ALSO, FOLLOW YOUR EMPLOYER'S SAFETY PRACTICES.

The information contained herein relates only to the specific product. If the product is combined with other materials, all component properties must be considered. BE SURE TO CONSULT THE LATEST VERSION OF THE MSDS. MATERIAL SAFETY DATA SHEETS ARE AVAILABLE FROM HARRIS PRODUCTS GROUP Harris Products Group, HGE PTY LTD, Brisbane | Melbourne | Perth | New Zealand, 14 Queensland Rd, Darra, QLD 4076, Phone: (07) 3375 3670 | Fax: (07) 3375 3620, Email: sales@hgea.com.au, www.harrisproductsgroup.com.au, STATEMENT OF LIABILITY-DISCLAIMER

To the best of the Harris Products Group knowledge, the information and recommendations contained in this publication are reliable and accurate as of the date prepared. However, accuracy, suitability, or completeness are not guaranteed, and no warranty, guarantee, or representation, expressed or implied, is made by Harris Products Group. as to the absolute correctness or sufficiency of any representation contained in this and other publications; Harris Products Group assumes no responsibility in connection therewith; nor can it be assumed that all acceptable safety measures are contained in this and other publications, or that other or additional measures may not be required under particular or exceptional conditions or circumstances. Data may be changed from time to time.